Procedure for Repairing Precast

1: Wash damaged area clean of all loose debris, ensure no feathered edges.
2: Mix patch made of same mix as original pour with water to a consistency similar to a grout mix.
   (No aggregate added)
3: First apply a bonding agent to the damaged area then apply the wet mix using a piece of Styrofoam
   or similar product, tape over plastic sheet.
4: Let patch cure for approximately 24 hours.
5: Sand with 40 grit sandpaper if necessary.
6: After patch has cured, wash area with 600 detergent until patched area blends with the finish
   of the remaining precast.

If a larger area requires patching, normal practice is to clean the area of all loose debris, apply a bonding agent and
follow steps 2 thru 5. Once patch is cured, a steel brick hammer can be run across the repaired area. If no hollow
sound is heard, the repair is complete.